

1910

The Crown Columbia Paper Company doubled the capacity of the mill. Production soared to four million pounds per year.

1911

The mill had seven paper machines in operation, employed 450 people, and paid out \$300,000 per year in wages.

1913

The mill changed to electric power, No. 8 Paper Machine was installed, a new woodmill was built, and 18 new bag machines were added. The mill could now make a half million bags per day.

1914

Crown Columbia merged with Willamette Paper to form Crown Willamette, the second largest papermaker in the world. Oil storage began at the Camas Mill.

1920

The woodmill installed the first drum barker and the first Jenssen towers in the sulfite mill.

1924

The first sulfite mill bleach plant was installed.

1925

A new dock was built.

1926

The first Kraft mill at Camas was started up.